

## Equipment

Photo	Specification
 <p><b>8 Trinocular Optical Metallurgical Microscope</b></p>	<p>This high-precision microscope is designed for detailed analysis of material microstructures. It features a trinocular head for optical clarity and allows for capturing images or video, making it an essential tool for metallurgical investigations.</p> <p><b>Specifications:</b>  <b>Make:</b> S.M. Engineers, Pune  <b>Main Supply:</b> 220 volts A.C.  <b>Transformer:</b> 6 volts, 20 watts  <b>Eye Piece Magnification:</b> 10x, 15x  <b>Objective Magnification:</b> M5x, M10x, M40x, M100x</p>
 <p><b>9. Muffle Furnace 1</b></p>	



**10. Muffle Furnace 2**

The Muffle Furnace is used for high-temperature applications such as heat treatment and material testing. With a microprocessor-based digital controller, it offers precise temperature control, reaching up to 1150°C, making it ideal for metallurgical processes.

**Specification:**

**Make:** DTI

**Size of Furnace (L x W x H):** 22" x 18" x 20"

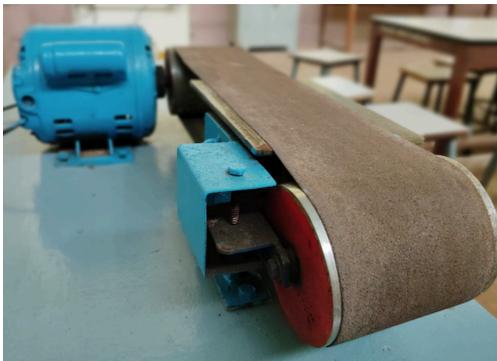
**Heating Area (L x W x H):** 6" x 6" x 12"

**Maximum Temperature:** 1150°C

**Temperature Controller:** Microprocessor-based P.I.D. digital temperature controller

**Temperature Display:** Dual display (set point & process temperature)

**Mains Supply:** Single-phase



**11. Belt Grinder**

The Belt Grinder is a versatile machine used for surface finishing and material removal. Powered by a ¼ HP motor, it offers efficient grinding with a compact belt size, making it ideal for precision work in metallurgical labs.

**Specifications:**

**Make:** S. M. Engineer

**Model:** BDA52C42686

**Motor:** ¼ HP, 1425 RPM

**Belt Size:** 100 x 95 mm

**Grinding Area:** 100 x 150 mm



**12. Disc Polishing Machine**

A disc polishing machine is designed for surface finishing of various materials by using abrasive cloth or paper discs. It is equipped with a powerful motor that ensures smooth, high-speed operation, making it suitable for both industrial and laboratory applications.

**Specifications:**

**Make:** S.S.P. Enterprise

**Diameter of the Disc (cloth):** 8 inches

**Diameter of the Disc (papers):** 8 inches

**Motor:** Crompton & Greaves

- **Speed:** 1425 RPM
- **Power:** 0.25 HP
- **Phase:** Single Phase



### 13. Fatigue Machine

### Testing

A fatigue testing machine is used to determine the durability and performance of materials under cyclic loading. This machine is essential for assessing the fatigue strength of materials by applying a constant bending moment under controlled conditions.

#### Specifications:

**Make:** FINE MANUFACTURING INDUSTRIES

**Model:** BDA52C42686

**Maximum Bending Moment:** 400 Kg-cm

**Load (Adjustable):** 5 – 80 kg

**Range 1:** 100 Kg-cm

**Range 2:** 200 Kg-cm

**Range 3:** 300 Kg-cm

**Range 4:** 400 Kg-cm

**Gripping Diameter of Test Specimen:** 12 mm

**Testing Diameter of Test Specimen:** 8 mm

**Length of Test Specimen:** 226 mm

**Rotating Speed of Specimen:** 4200 RPM

**Accuracy of Applied Load:**  $\pm 1\%$

**Revolution Counter:**

- **Mechanical:**
  - Number of Digits: 7
  - Multiplying Factor: 3
- **Electronic (optional):**
  - Number of Digits: 8
  - Multiplying Factor: 1

**Motor:** 3-Phase, 0.5 HP, 2800 RPM

**Mains Supply:** 3-Phase, 440 Volts, 50 Hz, AC

**Overall Size:** 1000 L x 500 W x 600 H mm

**Weight (Approx.):** 120 kg



## 14. End Quench Test Apparatus

The end quench test apparatus is designed to measure the hardenability of steel specimens by quenching them in water. The apparatus uses a self-priming pump to deliver a controlled water flow, ensuring accurate testing of material properties.

### Specifications:

**Model:** FEQ-25

### Motor & Pump:

- Q-tech Centrifugal Regenerative Self-Priming Pump
- Model: SP 01
- Power: 0.12 KW / 0.166 HP
- Single Phase- AC, 240 volts
- Speed: 2700 RPM
- Head Range: 9 - 15 meters

**Test Specimen Dimensions:** Dia. 25 mm x Length 100 mm

**Inside Diameter of Water Supply Pipe:** 12.5 mm

**Height of Free Water Jet:** 65 mm

**Distance from Nozzle Tip to Test Piece Bottom:** 12.5 mm

**Power Supply:** 1 Phase, 230V, 50Hz, AC

## List of experiments

- Study of Characterization techniques and Metallographic sample preparation and etching.
- Comparison of microstructures and hardness of a steel specimen before and after heat treatments (Annealing, Normalizing and Hardening).
- Comparison of microstructures and hardness of a steel specimen before and after heat treatments (Annealing, Normalizing and Hardening).
- Determination of hardenability of steel using Jominy End Quench Test.
- Determine the number of cycles to failure of a given material at a given stress by performing fatigue test.